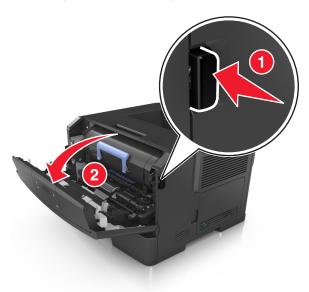
## Replacing the imaging unit

1 Press the button on the right side of the printer, and then open the front door.



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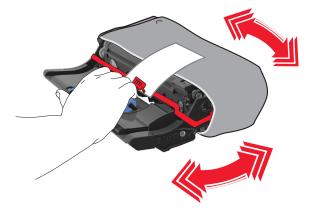
**2** Pull the toner cartridge out using the handle.



**3** Lift the blue handle, and then pull the imaging unit out of the printer.



4 Unpack the new imaging unit, and then shake it.

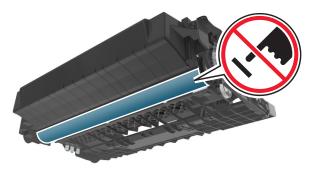


**5** Remove all packing materials from the imaging unit.

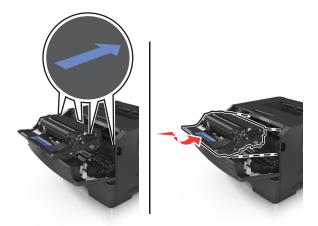
**Warning—Potential Damage:** Do not expose the imaging unit to direct light for more than 10 minutes. Extended exposure to light may cause print quality problems.

**Warning—Potential Damage:** Do not touch the photoconductor drum. Doing so may affect the print quality of future print jobs.

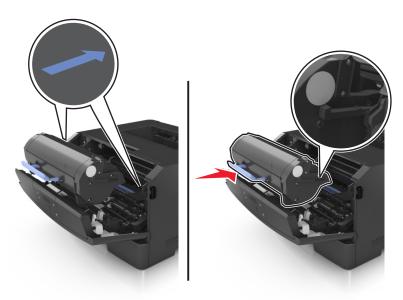
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**6** Insert the imaging unit into the printer by aligning the arrows on the side rails of the imaging unit with the arrows on the side rails inside the printer.



7 Insert the toner cartridge into the printer by aligning the side rails of the cartridge with the arrows on the side rails inside the printer.



8 Close the front door.